



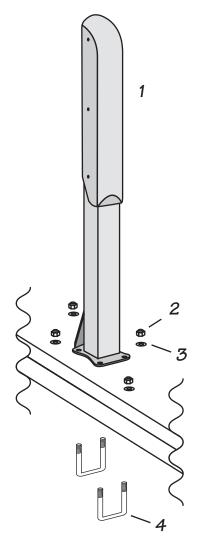
## Pontoon High Impact Trailer Guide On's Assembly/Installation Instructions

Part #86467

- Hot dip galvanized steel tubing
- Fits over 2"W x 2H" & 2"Wx 3"H tubes
- Fits over cross members

This kit contains the following components:

| # | Qty. | Part #   | Description                         |
|---|------|----------|-------------------------------------|
| 1 | 2    | 43766A   | Guide Tube Assembly                 |
| 2 | 8    | 10645    | Nylock Nut 1/2"                     |
| 3 | 8    | 10527    | Washer 1/2" zinc                    |
| 4 | 4    | 84478-1Z | U-bolt 1/2"-13 x 2-1/16" x 3-13/16" |



## **Installation Instructions**

- 1. Place the Guide Tube Assembly (1) in place over the crossbeam, check for correct positioning to the pontoon.
- 2. Place u-bolts (4) under the frame and thru the Guide Tube base. Loosely attach washers (3) and nylock nuts (2).
- 3. Make sure the guide tube is properly seated flat againest the crossbeam and in a 90 degree angle.
- 4. Double check Guide Tube and pontoon position.
- 5. Tighten the u-bolts.

Instruction Sheet #08119 Rev. 9-16

